

product data

SELECTION & SPECIFICATION DATA

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| TYPE & DESCRIPTION | 105 Fast Cure Putty is a 100% solids epoxy surfacer, formulated for ease of application and quick turn around times. |
| ADVANTAGES | Cures quickly to form an exceptionally tough, impact resistant system, cured at temperatures as low as 50°F. Excellent adhesion to concrete, steel, and wood. Minimum down time. Sanitary, non-shrinking polymer. Easy to clean - USDA acceptable. |
| CHEMICAL RESISTANCE | Not affected by water, oil, brine, most acids, and alkalines. For specific recommendations, please refer to Greenstone's Chemical Resistance Guide, or contact Technical Service. |
| USES | Used as part of a polymer system for resurfacing vertical surfaces and floors in food production plants, aisle ways, chemical spill containment area's, industrial production facilities, and pulp and paper mills. |
| GOVERNMENT AGENCY | Meets the requirements of the U.S. Department of Agriculture (USDA) for use as an incidental food contact flooring system. |

FOR INDUSTRIAL USE ONLY!

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| PHYSICAL DATA | <p>Working Time - approximately 10 minutes at 75°F.</p> <p>Potlife - approximately 10 minutes at 75°F.</p> <p>Cure Time - hardens in 2-3 hours at 75°F. The warmer the temperature, the faster it cures. Allow a minimum cure of 24 hours for light traffic, and 96 hours for heavy traffic loads and chemical spillage.</p> <p>Compressive Strength - 4,390 psi - ASTM C-579</p> <p>Tensile Strength - 1,550 psi - ASTM C307</p> <p>Impact Strength - 100 in./lbs.</p> <p>Indentation - No Indentation MIL-D-3134F</p> <p>Water Absorption - 0.038% ASTM D-570</p> <p>Maximum Immersion Temperature - 140°F</p> <p>Shelf Life - 1 Year</p> <p>Solids - 100%</p> <p>Color - Neutral</p> |
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| PACKAGING / COVERAGE | <p>105 Fast Cure Putty -</p> <p>8/10 Quart Kit - covers approximately 10 square feet at 30 mils - containing the following -</p> <p>1 container - Part A (resin)</p> <p>1 container - Part B (hardener)</p> <p>Coverage will vary depending on the condition (porosity) of the substrate.</p> |
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| SUPPLEMENTAL PRODUCTS | 150 Series Topcoats, 100 Series Floorings |
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SURFACE PREPARATION AND SUBSTRATES

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| SURFACE PREPARATION | <p>New Concrete: must have a minimum of 28 days cure, and no curing agents or sealers shall be used. Remove oil, grease or other loose or foreign materials and contaminants. A good bonding tooth, the texture of rough sandpaper, is required to maximize adhesion, with the removal of all glaze. Examples of mechanical surface prep including, but not limited to -</p> <ul style="list-style-type: none">A. Sandblast with steel shot, fine silica, or other similar material.B. Wheel AbraderC. Scarify |
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Existing Concrete: remove all loose, weak concrete, and any paint wax, oil, grease or other contaminants. Once the concrete has been cleaned and neutralized, mechanical surface preparation shall be used to provide a good bonding tooth, a texture of rough sandpaper, with the removal of all glaze. Examples of mechanical surface preparation including, but not limited to -

- A. Sandblast with steel shot, fine silica, or other similar material.
- B. Wheel Abrader
- B. Scarify

Note: All surfaces must be clean and dry prior to application of polymer system.

Metal Surfaces: Degrease surface prior to sandblasting. Use organic solvents, alkaline solutions, steam, hot water with detergents, or other systems that will completely remove dirt, oil, grease, etc. Blast the surface to near white SSPC-SP 10-70, or NACE No. 2 using a Venturi blast nozzle with 100psi air. To produce the 4 mil minimum anchor pattern or tooth, the blasting media used shall be a properly graded, clean, sharp angular abrasive similar to Humble Abrasive Flint S7 (6-30 mesh), Steel Grit (HG25), or Black Beauty (BB1040).

MIXING AND EQUIPMENT

MIXING

3:2 by volume (A:B) - Mix Part A and B thoroughly, until completely homogeneous, and spread evenly.

Important! - *The working life of the mixed blend is approximately 10 minutes.* Mixed materials remaining in a container will produce heat. Keep away from combustible materials. Do not reseal mixed containers!

APPLICATION AND SAFETY

APPLICATION

Caution! Application in direct sunlight, resulting in rising surface temperature, may cause blistering of the materials due to expansion of entrapped air or moisture in the concrete. Concrete surfaces that have been in direct sunlight must be shaded for 24 hours prior to application, and remain shaded until the initial set of the polymer. When the substrate temperature is rising, it is recommended to postpone application.

Minimum application temperature: Do not apply when substrate temperature is below 50°F.

APPLICATION: Using a steel finishing trowel, taping knife, or rubber squeegee, force the putty into the target imperfections / cracks in the substrate.

CURE TIME - Will harden in approximately 2-3 hours at 75°F. The warmer the temperature, the faster the cure. Allow 24 hours, at 75°F, for light traffic, and 96 hours for full cure.

CLEAN-UP - Cured or hardened 105 Fast Cure Putty is almost impossible to remove. Clean tools and equipment immediately with hot soapy water, or a mixture a acetone and ethanol.

SAFETY

Observe good personal hygiene. Certain personnel may be sensitive to various types of resins which may cause dermatitis. Avoid contact with skin and breathing of vapor. Read and follow all caution statements on product info bulletin, material safety data sheet and container labels for this product. This bulletin provides standard information for the system and application procedure. Since varying application conditions may not be covered, consult GREENSTONE Technical Service Department for further information.

We guarantee our product to be free of defects in material and workmanship, and to be in accordance with our company quality control standards. All data, statements and recommendations made herein are based upon information we believe to be reliable, but are made without any representation or guarantee or warranty of accuracy and are made with reservation of all patent rights. Our products are sold on the condition that the user will evaluate them, as well as our recommendations, to determine their suitability for his own purpose before adoption. Also, statements regarding the use of our products or processes are not to be construed as recommendations for their use in violation of any patent rights or in violation of any applicable laws or regulations. Liability under any condition shall be limited to replacement of material only. No liability is assumed or implied, for injury to personnel, labor costs, product loss or any other expenses incidental to the structure or operation of the plant and equipment where the system is being applied.