



product data

SELECTION & SPECIFICATION DATA

TYPE & DESCRIPTION	402 is a Urethane Cement Scratch Coat formulated with exceptional corrosion protection while providing a tough wear-resistant surface.
ADVANTAGES	Cures quickly to form an exceptionally tough, impact and abrasion resistant system, cured at temperatures as low as 50°F. Excellent adhesion to concrete, steel, and wood. Minimum down time. Sanitary, non-shrinking polymer. Easy to clean - USDA acceptable.
CHEMICAL RESISTANCE	Not affected by water, oil, brine, most acids, and alkalines. For specific recommendations, please refer to Greenstone's Chemical Resistance Guide, or contact Technical Service.
USES	Used as part of a polymer system for resurfacing floors in food production plants, aisle ways, chemical spill containment area's, industrial production facilities, and pulp and paper mills.
GOVERNMENT AGENCY	Meets the requirements of the U.S. Department of Agriculture (USDA) for use as an incidental food contact flooring system.

FOR INDUSTRIAL USE ONLY!

PHYSICAL DATA	Working Time - approximately 20 minutes at 75°F. Potlife - approximately 15 minutes at 75°F. Cure Time - hardens in 18-24 hours at 75°F. The warmer the temperature, the faster it cures. Allow a minimum cure of 24 hours for light traffic, and 96 hours for heavy traffic loads and chemical spillage. Solids - 100% Colors - Natural
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PACKAGING / COVERAGE	402 Surfacers - 1 Batch Kit - surfacer - covers approximately 125 square feet at 65 mils - containing the following - 1 container - Part A (resin) 1 container - Part B (hardener) 1 Bag - 42# (aggregate)
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SUPPLEMENTAL PRODUCTS	Silica (broadcast), 100 Floor Coating, 100 CR Floor Coating, 141 HS Coating
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SURFACE PREPARATION AND SUBSTRATES

SURFACE PREPARATION	New Concrete: must have a minimum of 28 days cure, and no curing agents or sealers shall be used. Remove oil, grease or other loose or foreign materials and contaminants. A good bonding tooth, the texture of rough sandpaper, is required to maximize adhesion, with the removal of all glaze. Examples of mechanical surface prep including, but not limited to - A. Sandblast with steel shot, fine silica, or other similar material. B. Wheel Abrader C. Scarify Existing Concrete: remove all loose, weak concrete, and any paint wax, oil, grease or other contaminants. Once the concrete has been cleaned and neutralized, mechanical surface preparation shall be used to provide a good bonding tooth, a texture of rough sandpaper, with the removal of all glaze. Examples of mechanical surface preparation including, but not limited to - A. Sandblast with steel shot, fine silica, or other similar material. B. Wheel Abrader B. Scarify Note: Holes and depressions 1/8 or deeper should be prefilled prior to application. All surfaces must be dry prior to application of the polymer system.
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Metal Surfaces: Degrease surface prior to sandblasting. Use organic solvents, alkaline solutions, steam, hot water with detergents, or other systems that will completely remove dirt, oil, grease, etc. Blast the surface to near white SSPC-SP 10-70, or NACE No. 2 using a Venturi blast nozzle with 100psi air. To produce the 4 mil minimum anchor pattern or tooth, the blasting media used shall be a properly graded, clean, sharp angular abrasive similar to Humble Abrasive Flint S7 (6-30 mesh), Steel Grit (HG25), or Black Beauty (BB1040).

MIXING AND EQUIPMENT

MIXING

Mix Part A and B thoroughly, with a low rpm "jiffy" type mixer for 2 minutes until completely homogeneous. Add the Part C and mix thoroughly to wet-out the aggregate.

Important! - The working life of the mixed blend is approximately 15 minutes. Mixed materials remaining in a container will produce heat. Keep away from combustible materials. Do not reseal mixed containers!

APPLICATION AND SAFETY

APPLICATION

Caution! Application in direct sunlight, resulting in rising surface temperature, may cause blistering of the materials due to expansion of entrapped air or moisture in the concrete. Concrete surfaces that have been in direct sunlight must be shaded for 24 hours prior to application, and remain shaded until the initial set of the polymer. When the substrate temperature is rising, it is recommended to postpone application.

Minimum application temperature: Do not apply when substrate temperature is below 50°F.

For application, the 402 components should be at a minimum temperature of 75°F. Always spread the material as soon as blended. The pot life is approximately 15 minutes, and the working life is approximately 20 minutes.

Spread the surfacer mixture to the desired film thickness using a trowel, hard rubber squeegee, or a pin rake set at the desired 65 mils. Use a spiked roller or looped roller to smooth tool marks and release entrapped air from the film.

CURE TIME - 402 surfacer will harden in approximately 18-24 hours at 75°F. The warmer the temperature, the faster the cure. Allow 24 hours, at 75°F, for light traffic, and 96 hours for full cure.

CLEAN-UP - Cured or hardened 402 is almost impossible to remove. Clean tools and equipment immediately with hot soapy water, or a mixture a acetone and ethanol.

SAFETY

Observe good personal hygiene. Certain personnel may be sensitive to various types of resins which may cause dermatitis. Avoid contact with skin and breathing of vapor. Read and follow all caution statements on product info bulletin, material safety data sheet and container labels for this product. This bulletin provides standard information for the system and application procedure. Since varying application conditions may not be covered, consult GREENSTONE Technical Service Department for further information.

We guarantee our product to be free of defects in material and workmanship, and to be in accordance with our company quality control standards. All data, statements and recommendations made herein are based upon information we believe to be reliable, but are made without any representation or guarantee or warranty of accuracy and are made with reservation of all patent rights. Our products are sold on the condition that the user will evaluate them, as well as our recommendations, to determine their suitability for his own purpose before adoption. Also, statements regarding the use of our products or processes are not to be construed as recommendations for their use in violation of any patent rights or in violation of any applicable laws or regulations. Liability under any condition shall be limited to replacement of material only. No liability is assumed or implied, for injury to personnel, labor costs, product loss or any other expenses incidental to the structure or operation of the plant and equipment where the system is being applied.